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# Quality Assurance Program

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## Participating Products List for:

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**Corporate Address:** C.H.I Overhead Doors  
1485 Sunrise Drive  
Arthur, Illinois 61911

**Website:** [www.chiohd.com](http://www.chiohd.com)

**Plant Location:** 1485 Sunrise Drive  
Arthur, Illinois 61911

**Participant Since:** October 2004

Note: The manufacturer posted on this Quality Assurance Program Listing is a participant in good-standing in the Architectural Testing Third-Party Quality Assurance program, which is approved by the Florida State Department of Community Affairs in conjunction with the Florida State-Wide Product Approval Program. The products listed have been approved by the DCA and are verified by Architectural Testing during unannounced manufacturing site audits. This Quality Assurance Program listing is not an endorsement or approval of the manufacturer or products listed herein.



# Quality Assurance Program

## Participating Products List for:

### Corporate Address:

C.H.I. Overhead Doors  
1485 Sunrise Drive  
Arthur, Illinois 61911

### Florida Application List:

#### **FL 3610:**

Approved Quality Assurance Program for:

Model: 2216, 2217, 4216 and 5216  
27 ga. int. min. 26 ga. ext. with foamed in place polyurethane insulation

Model: 2216, 2217, 4216 and 5216  
27 ga. int. min. 26 ga. ext. min. with polyurethane insulation

Model: 2250, 2251, 2240, 2241, 5240 and 5241  
Steel pan (25 ga. min.) hollow or laid in place polystyrene insulation

Model: 2250, 2251, 2240, 2241, 5240 and 5241  
Steel pan (25 ga. min.) hollow or laid in place insulation

Model: 2250, 2251, 2240, 2241, 5240 and 5241  
Steel pan (25 ga. min.) hollow or laid in place polystyrene insulation

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# Quality Assurance Program

## Participating Products List for:

**Corporate Address:**

C.H.I. Overhead Doors  
1485 Sunrise Drive  
Arthur, Illinois 61911

**Florida Application List:**

**FL 3610 :  
(Continued)**

Approved Quality Assurance Program for:

Model: 2250, 2251, 2240, 2241, 5240 and 5241  
Steel pan (25 ga. min.) hollow or laid in place insulation

Model: 2283, 2284, 2285 and 2286  
27 ga. int min. 27 ga. ext. min. with polystyrene insulation

Models: 2250, 2251, 4250, 4251, 2240, 2241, 4240, 4241, 5240 and 5241  
Steel pan (25 ga. min.) hollow or laid in place polystyrene insulation

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# Quality Assurance Program

## Participating Products List for:

**Corporate Address:**

C.H.I. Overhead Doors  
1485 Sunrise Drive  
Arthur, Illinois 61911

**Florida Application List:**

**FL 3610:  
(Continued)**

Approved Quality Assurance Program for:

Models: 2283, 2284, 2285, 2286 and 4285  
27 ga. int. min. 27 ga. ext. min. with polystyrene insulation

Models: 2283, 2284, 2285, 2286 and 4285  
27 gauge ext. min. 27 gauge int. min. with polystyrene insulation

Models: 2283, 2284, 2285, 2286 and 4285  
27 ga. ext. min. 27 ga. int. min. with polystyrene insulation

Models: 2283, 2284, 2285, 2286, 4285  
27 ga. min. 27 ga. int. with polystyrene insulation

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# Quality Assurance Program

## Participating Products List for:

### Corporate Address:

C.H.I. Overhead Doors  
1485 Sunrise Drive  
Arthur, Illinois 61911

### Florida Application List:

#### **FL 4645 :**

Approved Quality Assurance Program for:

Model: 2216, 2217 and 5216  
26 ga. ext. min. 27 ga. int. min. with foamed in place polyurethane insulation

Model: 2250, 2251, 2240 and 2241  
Steel pan (25 ga. min.) hollow or laid in place polystyrene insulation

Model: 2250, 2251, 4250, 4251, 2240, 2241, 4240, 4241, 5240 and 5241  
Steel pan (25 ga. min.) hollow or laid in place polystyrene insulation

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# Quality Assurance Program

## Participating Products List for:

**Corporate Address:**

C.H.I. Overhead Doors  
1485 Sunrise Drive  
Arthur, Illinois 61911

**Florida Application List:**

**FL 4645 :  
(Continued)**

Approved Quality Assurance Program for:

Model: 2283, 2284, 2285 and 2286  
27 ga. int. min. 27 ga. ext. min. with polystyrene insulation

Model: 2283, 2284, 2285 and 2286  
27 ga. int. min. 26 ga. ext. min. with polystyrene insulation

Model: 2283, 2284, 2285, 2286 and 4285  
27 ga. ext. min. 27 ga. int. min. with polystyrene insulation

Model: 5330, 5331, 5332, 5333 and 5334  
27 ga. int. min. 27 ga. ext. min. with polystyrene insulation

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# Quality Assurance Program

## Participating Products List for:

### Corporate Address:

C.H.I. Overhead Doors  
1485 Sunrise Drive  
Arthur, Illinois 61911

### Florida Application List:

#### **FL 4806:**

Approved Quality Assurance Program for:

Sandwich Carriage House Doors Model: 5330/31/32/33/34 and 5530/31/32/33/34- 27  
ga. int. min. 27 ga. ext. min. with polystyrene insulation

#### **FL 5519:**

Models: 2250, 2251, 2240 and 2241  
Steel pan (25 ga. Min.) hollow or laid in place polystyrene insulation

Models: 2250, 2251, 2240, 2241, 4250, 4251, 4240, 4241, 5240 and 5241  
Steel pan (25 ga. Min.) hollow or laid in place polystyrene insulation

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## Participating Products List for:

### Corporate Address:

C.H.I. Overhead Doors  
1485 Sunrise Drive  
Arthur, Illinois 61911

### Florida Application List:

#### **FL 5520:**

Approved Quality Assurance Program for:

Models: 2283/84/85/86 and 4285  
27 ga. Int. min. 27 ga. Ext. min. with polystyrene insulation

#### **FL 5521:**

Sandwich Carriage House Doors Model: 5330/31/32/34 and 5530/31/32/33/34  
27 ga. int. min. 27 ga. ext. min. with polystyrene insulation

#### **FL 9484:**

2240, 2241, 5240, 5241  
9'-0" wide maximum, 14'-0" high maximum, Steel pan (24 ga. Min.) hollow or laid in place polystyrene insulation  
  
16'-0" wide maximum, 14'-0" high maximum, Steel pan (24 ga. Min.) hollow or laid in place polystyrene insulation

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# Quality Assurance Program

## Participating Products List for:

### Corporate Address:

C.H.I. Overhead Doors  
1485 Sunrise Drive  
Arthur, Illinois 61911

### Florida Application List:

**FL 10403:**

Approved Quality Assurance Program for:

2701/2702/2703-Sectional Exterior Door Assemblies - Fiberglass/Steel Sandwich

**FL 10404:**

3220/3221/3222, 3240/3241/3242, 3250/3251/3252-Sectional Exterior Door Assemblies – Steel Pan Rib Door

**FL 10405:**

3285-Sectional Exterior Door Assemblies – Steel Polystyrene Insulated Sandwich

**FL 10406:**

3216, 3212- Sectional Exterior Door Assemblies – Steel Urethane Insulated Sandwich

**FL 10407:**

2216, 2217-Sectional Exterior Door Assemblies – Urethane Insulated Sandwich

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# Quality Assurance Program

## Participating Products List for:

### Corporate Address:

C.H.I. Overhead Doors  
1485 Sunrise Drive  
Arthur, Illinois 61911

### Florida Application List:

Approved Quality Assurance Program for:

- FL 10408:** 53xx, 54xx, 55xx-Sectional Exterior Door Assemblies -Carriage House Insulated Sandwich
- FL 10410:** 5250/5251, 5240/5241-Sectional Exterior Door Assemblies-Steel Pan with Carriage House Emboss
- FL 10411:** 5283, 5284, 5285, 5286-Sectional Exterior Door Assemblies-Steel Sandwich with Carriage House Emboss
- FL 10412:** 5216, 5217-Sectional Exterior Door Assemblies-Steel Insulated Sandwich with Carriage House Emboss

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# Quality Assurance Program

## Participating Products List for:

### Corporate Address:

C.H.I. Overhead Doors  
1485 Sunrise Drive  
Arthur, Illinois 61911

### Florida Application List:

- Approved Quality Assurance Program for:
- FL 10474:** 2250, 2251, 2240, 2241-Sectional Exterior Door Assemblies-Steel Pan
- FL 10727:** 2283, 2284, 2285, 2286-Sectional Exterior Door Assemblies-27 ga min. Interior, 27 ga min. Exterior 2283/84 w/polystyrene insulation; 27 ga min. Interior, 26 ga min. exterior w/polystyrene insulation
- FL 10728:** 27xx-Sectional Exterior Door Assemblies-Fiberglass/Steel Sandwich
- FL 11031:** 4250, 4251, 4240, 4241-Section Exterior Door Assemblies-Long Panel Steel Pan
- FL 11361:** 4283, 4285-Sectional Exterior Door Assemblies-Long Panel Sandwich
- FL 11362:** 4216-Sectional Exterior Door Assemblies-Long Panel Sandwich

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Arthur, Illinois 61911

### Florida Application List:

- Approved Quality Assurance Program for:
- FL 11363:** 3220/3221/3222, 3240/3241/3242, 3250/3251/3252-Sectional Exterior Door Assemblies-Steel Rib Pan
- FL 11364:** 3285-Sectional Exterior Door Assemblies-Steel Polystyrene Insulated Sandwich
- FL 11365:** 3216, 3212-Sectional Exterior Door Assemblies-27 ga min. Interior, 26 ga min. Exterior w/ thermally broken, foamed in place polyurethane core with aluminum framed full view section
- FL 12065:** 3290-Sectional Exterior Door Assemblies-Aluminum framed full view Commercial Door
- FL 12066:** Sectional Exterior Door Assemblies-with or without vinyl or steel backed polystyrene insulation

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### Florida Application List:

Approved Quality Assurance Program for:

#### **FL 12178:**

3212 3216 3285:

9'-2" wide by 20' high steel clad sandwich or laminated sectional door with polystyrene or urethane insulation.

16'-2" wide by 20' high steel clad sandwich or laminated sectional door with polystyrene or urethane insulation.

18'-2" wide by 20' high steel clad sandwich or laminated sectional door with polystyrene or urethane insulation.

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1485 Sunrise Drive  
Arthur, Illinois 61911

### Florida Application List:

Approved Quality Assurance Program for:

#### **FL 13161:**

53xx, 54xx, 55xx,  
56xx, 57xx, 58xx

Steel clad sandwich or laminated sectional door with polystyrene or urethane insulation.

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## Participating Products List for:

**Corporate Address:**

C.H.I. Overhead Doors  
1485 Sunrise Drive  
Arthur, Illinois 61911

**Florida Application List:**

Approved Quality Assurance Program for:

- |                  |                                       |   |
|------------------|---------------------------------------|---|
| <b>FL 13162:</b> | 50xx 50xxA 51xx 51xxA                 | Steel sectional base, with or without vinyl or steel backed polystyrene insulation, with various overlay materials applied to exterior. |
| <b>FL 13164:</b> | 2216, 2217, 2283,<br>2284, 2285, 2286 | Steel clad sandwich or laminated sectional door with polystyrene or urethane insulation   |

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**Corporate Address:**

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1485 Sunrise Drive  
Arthur, Illinois 61911

**Florida Application List:**

Approved Quality Assurance Program for:

- |                  |                                       |  |
|------------------|---------------------------------------|--|
| <b>FL 13166:</b> | 4240, 4241, 4250, 4251                | Steel sectional door with or without vinyl or steel backed polystyrene insulation.                         |
| <b>FL 13167:</b> | 421x, 428x, 521x,<br>528x, 591x, 598x | Sectional Exterior Door Assemblies/ Steel sandwich base with various overlay materials applied to exterior |

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